



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3262-3

Job Sheet 182202



Part No: D3262-3

Job Qty: 4 ea

Part Name: Cap



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/20/18

Job Tracking No:

Due Date: 9/7/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV F SHEET 4 IPP C 05.03.10 Removed P/O for liquid penetrant inspection KJ/JLM IPP Rev:D as per ECN10-571 DD 10.05.10 verified :EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	9/7/18	9/7/18	0.00	0.00	Start Up Machining-2		DJP 18-9-13
100	Bandsaw	4 pcs	9/7/18	9/7/18	0.00	0.01	Bandsaw1		DJP 18-9-13
110	CNC Vertical Machining	4 pcs	9/7/18	9/7/18	0.52	4.94	HAAS1-3		DJP 18-9-13
120	QC	4 pcs	9/7/18	9/7/18	0.00	0.00	QC2 Machining-2	gml	DJP 18-9-13
130	QC	4 pcs	9/7/18	9/7/18	0.00	0.00	QC8 Machining-2	DAS 9-89	DJP 18-9-13
140	Packaging	4 pcs	9/7/18	9/7/18	0.00	0.00	Packaging3-1	WA003 6	SEP 28 2018
150	QC21-SA	4 Ea	9/7/18	9/7/18	0.00	0.00	QC21	9-89	OCT 02 2018

Part Op 100 - Cut blanks: 6.000" x 0.500" x 5.400" long Bar Machine as per Folio FA457 and Dwg D3262 Identify for D3262-3
Descriptions: 110 - Machine as per dwg D3262
140 - LOCATION : WA003

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.500X06.000	6061-T6 Bar .500 X 6.00	1.8000 ft (.45 ea)	90-Start up Operation	5033404 x 9 5006779 x 2

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B0.500X06.000	2	42	0

Part Specifications

Specifications could not be found.

Plex 8/20/18 3:02 PM Dart.lajeunesse.marie



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CANADA
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Container No: S110345



Part: D3262-3

Job No: 182202

Serial No/Batch: S110345

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/14/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								

DART AEROSPACE LTD		Work Order: 182202
Description: Cap		Part Number: D3262-3
Inspection Dwg: D3262	Rev: F	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.070 x 45°	+/-0.010	0.070	✓		Vern	
0.13	+/-0.030	0.130	✓		H.G.	
R0.063	+/-0.010	0.0625	✓		R.G.	
0.080	+/-0.010	0.079	✓		Vern.	
0.25	+/-0.030	0.255	✓		Vern.	
Ø5.005	+0.010/-0.000	5.009	✓		Vern.	
Ø0.875	+/-0.010	0.874	✓		Vern.	
3.25	+/-0.005	3.250	✓		Vern.	
Ø0.516	+0.005/-0.000	0.519	✓		Vern.	
Ø5.165	+/-0.010	5.170	✓		Vern.	
0.696	+0.007/-0.008	0.703	✓		Vern.	
0.588	+0.005/-0.000	0.591	✓		Vern.	
0.091	+0.007/-0.008	0.091	✓		Vern	
0.45	+/-0.030	0.433	✓		Vern	

Measured by: DSP/mmml	Audited by: [Signature]	Preliminary Approval:
Date: 18-9-13	Date: 18/09/26	Date:

Rev	Date	Change	Revised by	Approved
A	04.09.03	New Issue	KJ/JLM	
B	05.04.28	Dimensions and tolerances revised	KJ/JLM	
C	06.09.27	Dimensions revised per rev. C	KJ/JLM	
D	07.09.06	0.080 was 0.090	KJ/JLM	
E	10.08.03	Dimensions update per Dwg Rev E	KJ	
F	14.08.26	Dwg Rev updated to Rev F	KJ	[Signature]

DQA: _____ Date: _____



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Work Order update only ☐

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Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					